



mb consulting

MB Machinery Consulting S.r.l.s.
Via Molino 9 - 10040 La Loggia TO - ITALY
Mobile +393518936917
P.IVA 12879890015
www.mbmachineryconsulting.com

COD. 1506 – OCEVI 2000 X 13 MM. SLITTING LINE

MATERIAL TO BE PROCESSED

Carbon steel type ST 52 in coils having the following dimensions :

- minimum nominal thickness.....3.0 mm.
- max. nominal thickness 13 mm.
- max. width 2,000 mm.
- inside diameter 650 mm.
- min. outside diameter 1,000 mm.
- max. outer diameter 1,800 mm.
- max. weight 30 Ton.

DIMENSIONS AND SHAPE OF THE FINISHED PRODUCT

Sheet metal strips cut to size, recoiled in the following dimensions :

- minimum thickness 3.0 mm.
- minimum thickness 13.0 mm.

Line composition :

1. - Loading cradle – used, reconditioned Mariani
2. - Uncoiler - used, reconditioned Mariani 30 Tons
3. - Sel alignment coil device – new
4. - Coil peeler - new
5. - Arm with pressure roll – new
6. - Pinch-roll and pre-straightener group – used reconditioned Mariani
7. - Circular blades *slitting* head – new motor 250 kW shaft diam. 300 mm.
8. - Side trim rewinder – new
9. - Mobile Pull-through section - new 160 kW motor
- 10 - Rewinder – used reconditioned - Mariani 30 Tons.
- 11 - Unloading cradle – used reconditioned
- 12 - Two-Arm Capstan – new 30 + 30 Tons
 - Hydraulic equipment – new
 - Electrical-electronic equipment – new



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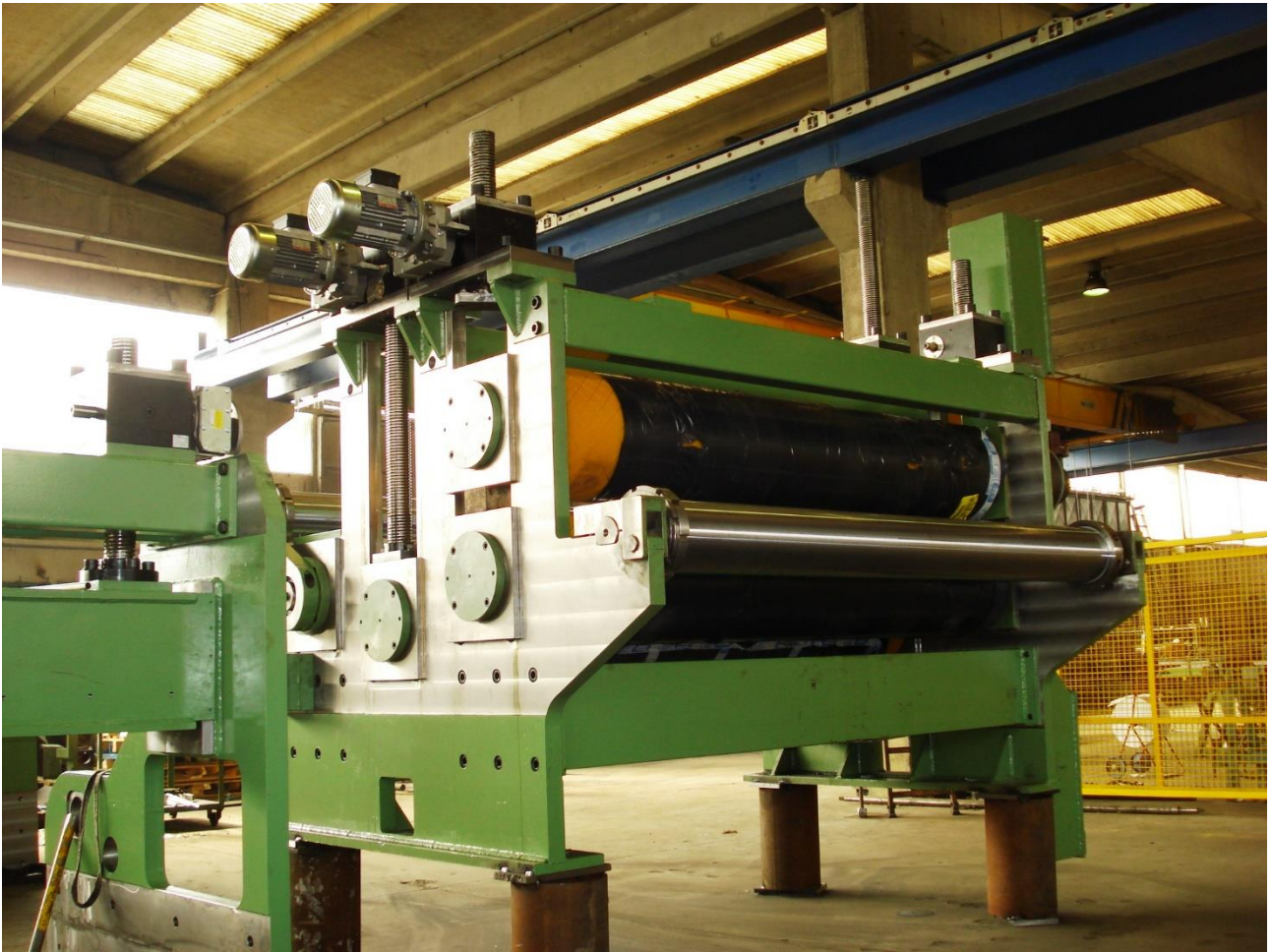
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