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## **FIMI 1500 X 0.4 - 2 mm CUT TO LENGTH LINE**

Coil weight max 20 tons

Min width 400 mm (270 mm)

Max width: Thickness 2 mm - 1250 mm

Thickness < 1.5 mm - 1500 mm

Min length 400 mm (280mm)

Max. length 3000 mm

Tolerance +- 0.5

Daily production 50 tons

Line composition

### **INLET GROUP**

Including cantilever coil uncoiler for coils up to 20 tons, expandable from 430 mm to 620 mm  
infeed pinch-roll, infeed table



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**LEVELLING UNIT**

4th class levelling machine with the possibility of acting on 7 counter rollers to correct the correct flatness of the material; before the leveller, idle snervator and subsequent pinch roll for material evacuation



**FEEDER AND SHEAR**

Centring device and feeder allow the material to be advanced while guaranteeing minimal tolerances

Measuring wheel and encoder give cutting consents to the shear



**UNLOADING ZONE**

Chain pantograph (4000 mm approx.) equipped with fins for stacking material without wood stock



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Three unloading catenaries that can be controlled from both the main pulpit and the strapping station (4000 mm each); second equipped with chains and third with weighing machine



The line was revamped in 2023; the entire machine edge and electrical system were replaced, with safety upgrades to comply with new regulations.





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